

Supplementary Information for:

Scaling of Atomic-Layer-Deposited Atomically Thin Indium Oxide Transistors

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1. Characteristics of Ultrathin In₂O₃ Transistors

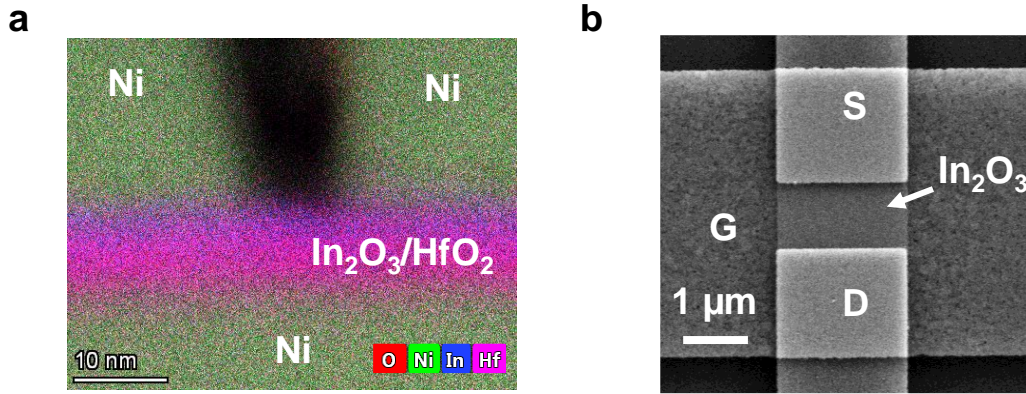


Figure S1. **a**, TEM cross-sectional image with EDX element mapping (O, Ni, In and Hf) of an In₂O₃ transistor with L_{ch} of 8 nm, T_{ch} of 3.5 nm and 3 nm HfO₂ as gate insulator. **b**, SEM image from top view of a typical long channel device with a channel width of 2 μm defined by dry etching.

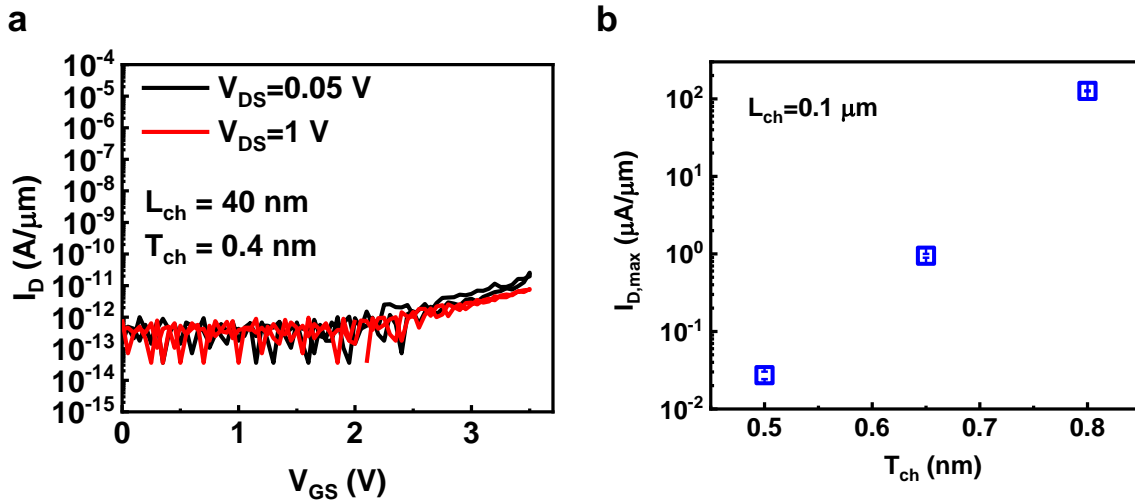


Figure S2. **a**, I_D - V_{GS} characteristics of a representative ALD In₂O₃ transistor with L_{ch} of 40 nm, T_{ch} of 0.4 nm and 5 nm HfO₂ as gate insulator. **b**, $I_{D,max}$ versus T_{ch} characteristics for ALD In₂O₃ transistors extracted from Fig. 2g.

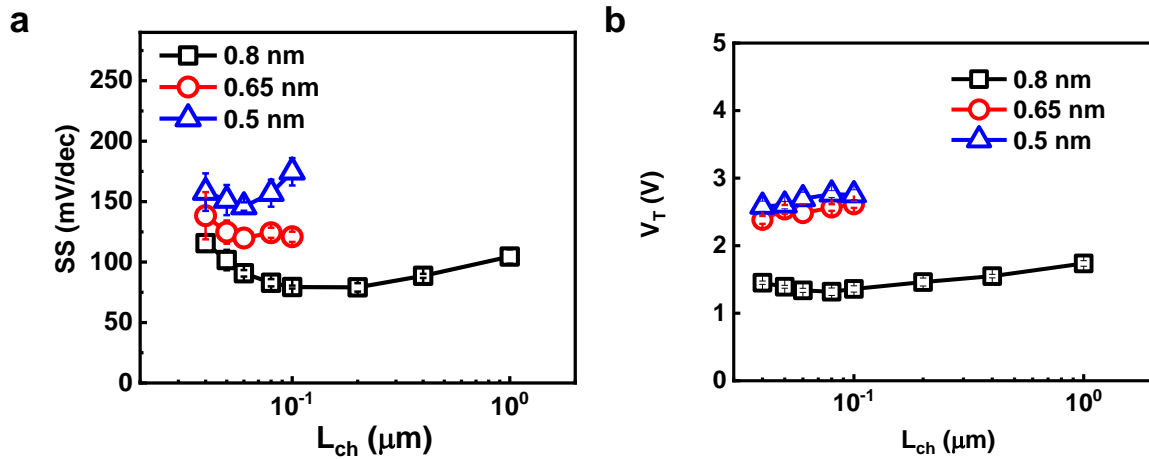


Figure S3. a, SS and b, V_T scaling metrics of ALD In_2O_3 transistors with different T_{ch} and with 5 nm HfO_2 as gate insulator.

2. C-V Characterization of the Gate Stack Capacitor

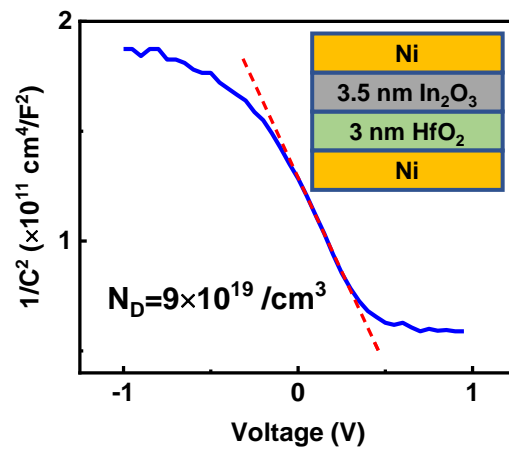


Figure S4. $1/C^2$ versus voltage characteristics of a MOS capacitor with Ni/3 nm HfO_2 /3.5 nm In_2O_3 /Ni stack.

3. Benchmarking of ALD In_2O_3 Transistors

Table I. Performance of State-of-the-Art Transistors with Ultrathin Semiconducting Channel

Material	Thickness (nm)	L_{ch} (nm)	$I_{D,max}$ (A/ μ m)	g_m (S/ μ m)	mobility (cm ² /V·s)	R_c (k Ω · μ m)	Reference
ITO	4	40	5.20E-04	5.50E-04	-	-	[1]
ITO	4	100	8.50E-04	-	-	-	[1]
ITO	10	200	1.15E-03	-	-	-	[1]
ITO	3.5	10	1.86E-03	1.05E-03	40	0.162	[2]
IGZO	3.6	38	3.50E-04	1.25E-04	34	-	[3]
IGZO	61.3	100	1.30E-03	6.12E-04	-	-	[4]
IGZO	15	27	1.10E-04	1.74E-04	-	-	[5]
IWO	7	100	5.00E-04	-	20	1.2	[6]
MoS ₂	0.65	35	1.14E-03	-	20	0.123	[7]
MoS ₂	3.8	80	8.30E-04	-	51	0.54	[8]
MoS ₂	4	10	5.20E-04	1.42E-04	-	-	[9]
MoS ₂	5	100	4.60E-04	-	55	0.5	[10]
MoS ₂	0.65	380	7.00E-04	-	33.5	0.48	[11]
MoS ₂	0.65	100	3.90E-04	-	-	1.1	[12]
MoS ₂	1.95	70	3.70E-04	1.00E-04	6	1.8	[13]
MoS ₂	0.65	500	4.50E-04	-	102.6	-	[14]
MoS ₂	2.6	2000	2.71E-04	-	22	2.2	[15]
MoS ₂	3.3	2000	2.04E-04	-	25	-	[15]
BP	14.9	200	1.04E-03	-	-	-	[16]
BP	12.5	100	1.20E-03	-	-	-	[17]
BP	8	200	8.50E-04	3.40E-04	144	0.58	[18]
WS ₂	1.3	100	3.10E-04	3.20E-04	20	-	[19]
WS ₂	2.1	40	7.00E-04	-	-	0.5	[20]

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